

**CLAIMS:**

What is claimed is:

- TOP SECRET//~~DEFENSE~~
- 5    1. A method of making a colored, multi-layered polymer coated article comprising the steps of:
- 10      a) providing a former in the shape of an article;  
          b) dipping said former in a first polymeric solution in order to coat the former with a first coating of a base polymeric film of said first polymeric solution;  
15      c) withdrawing said former from said first polymeric solution and allowing said coated former to dry;  
          d) dipping said former in a second polymeric solution in order to coat said previously coated former with a second coating, wherein said second polymeric solution produces a second coating of observable contrast to said first coating;  
15      e) withdrawing said former from said second polymeric solution and allowing said second coating to dry, thereby forming an article on said former;  
          f) stripping said article from said former.
- 20    2. The method of claim 1 wherein following step e, and prior to step f, said former is dipped in a third polymeric solution in order to coat said former a third time, and then withdrawn from said third polymeric solution and allowed to dry.
- 25    3. The method of claim 1 wherein the former is first coated with a coagulant or stripping agent prior to being dipped in a first polymeric solution.
- 30    4. The method of claim 2 wherein said third polymeric solution is either a clear or translucent solution.
- 35    5. The method of claim 1 wherein said second polymeric solution coats less of the former than the first polymeric solution.
- 35    6. The method of claim 2, wherein said third polymeric solution is in contrast with said second polymeric solution.

7. The method of claim 6 wherein said third polymeric solution coats less of the former than the second polymeric solution.
8. The method of claim 7 further including a step of dipping said former in a clear  
5 polymeric solution and allowing said former to dry prior to stripping the article from the former.
9. A glove produced by the method of claim 1.
- 10 10. A condom produced by the method of claim 1.
11. An article produced by the method of claim 1.
12. A glove produced by the method of claim 2.
- 15 13. A condom produced by the method of claim 2.
14. An article produced by the method of claim 2.
- 20 15. A colored polymer coated film-based article comprising:  
a first layer of a polymeric film material;  
a second layer of polymeric film material formed on top of said first layer, said second layer in contrast from said first layer.
- 25 16. The colored polymer coated film-based article of claim 1 comprising a third polymeric film layer formed on top of said second layer.
17. The colored polymer coated film-based article of claim 16, wherein said third layer comprises either a clear or translucent polymeric film layer.
- 30 18. The polymer coated film-based article of claim 15, wherein said article is either a glove, condom, or a catheter balloon.
19. The colored polymer coated film-based article of claim 16, wherein said third polymeric film layer is in contrast to said second layer.

20. The colored polymer coated film-based article of claim 19, further including a fourth film-based layer formed on top of said third polymeric layer, wherein said fourth film-based layer is either clear or translucent.

5 21. A colored polymer coated film-based article comprising:

a first layer of a polymeric film material; wherein said first polymeric film material includes polyvinylchloride,

a second layer of polymeric film material formed on top of said first layer, wherein said second layer of polymeric film material includes a polyurethane,  
10 said second layer in visual contrast from said first layer.

22. The colored polymer coated film-based article of claim 21 further including a third clear or translucent polymeric layer over said second layer, wherein said article is powderfree.

15 23. The colored polymer coated film-based article of claim 21 wherein said second layer of polymeric film material is colored.

20 24. The colored polymer coated film-based article of claim 21 wherein said second layer of polymeric film material coats less of the article than said first layer.

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